PID TEMPERATURE CONTROL UNITS
ESM-XX20

ESM-4420 , ESM-7720 , ESM-9920
PID Temperature Control Units

- **4 digit process (PV) and 4 digit set (SV) display**
- **Process input (TC, RTD)**
- **Programmable ON/OFF, P, PI, PD and PID control forms**
- **Adaptation of PID Coefficients to the system with Self-Tune operation (Step Response Tuning)**
- **Programmable Heating or Cooling Functions for Control Output**
- **Selectable Alarm Functions for Alarm Output**

ESM series temperature controllers are designed for measuring and controlling a process value. They can be used in many applications with their TC and RTD temperature measurement input, multi-function control outputs, selectable alarm functions.
They are mainly used in glass, plastic, petro-chemistry, textile, automotive and machine production industries. Accurate and advanced controlling is performed with selectable ON-OFF, P, PI, PD, PID and Self Tune PID functions.

SPECIFICATIONS
Process Input: TC, RTD
Thermocouple (TC): J , K , R , S ve T (IEC584.1)(ITS90)
Thermoresistance (RTD): PT-100 (IEC751)(ITS90)
Measurement Range : Please refer to Table-1 for selection of input type and scale.
Accuracy : ± 0.25% of scale for thermocouple and thermoresistance
Cold Junction Compensation : Automatically ±0.1°C/1°C
Line Compensation: Maximum 10 Ohm
Sensor Break Protection: Upscale
Sampling Cycle :3 samples per second
Input Filter: 1.0 second.
Control Form: ON/OFF, P, PI, PD or PID (Control form can be programmed by the user.)

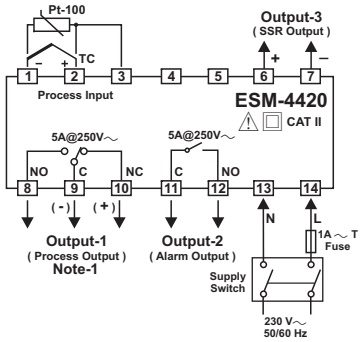
OUTPUT
Process Output : Relay (5A@250V⁓ at resistive load) or SSR Driver Output (Maximum 20mA@12V⎓)
Alarm Outputs : Relay(5A@250V⁓ at resistive load)

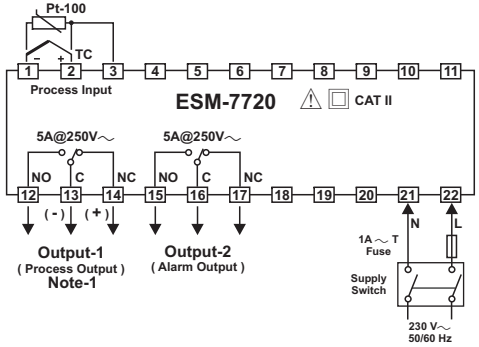
SUPPLY VOLTAGE
230V ⁓ (±15%) 50/60 Hz - 3VA
115V ⁓ (±15%) 50/60 Hz - 3VA
24V ⁓ (±15%) 50/60 Hz - 3VA
(It must be determined in order)

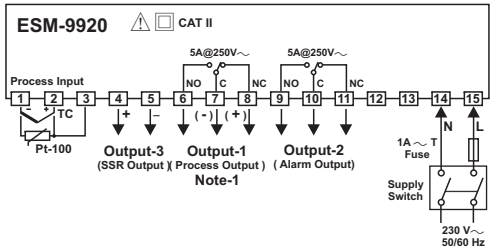
DISPLAY
Process Display :
ESM-4420 : 10.1 mm Red 4 digit LED Display
ESM-7720 : 13.2 mm Red 4 digit LED Display
ESM-9920 : 19 mm Red 4 digit LED Display
Set Value Display :
ESM-4420 : 8 mm Green 4 digits LED Display
ESM-7720 : 9.1 mm Green 4 digits LED Display
ESM-9920 : 10.8 mm Green 4 digits LED Display
Leds : PS (Process Set Value), PO (Process Output Status Led) , AS1, AS2 (Alarm Set Values), AO1, AO2 (Alarm Output Status Leds) , °C , °F Leds

ENVIRONMENTAL RATINGS and PHYSICAL SPECIFICATIONS
Operating Temperature: 0...50°C
Humidity : 0-90%RH (none condensing)
Protection Class : IP65 at front, IP20 at rear
Weight: ESM-4420 : 220 gr. ,
ESM-7720 : 270 gr.
ESM-9920 : 340 gr.
Dimension: ESM-4420 : (48 x 48mm, Depth:95 mm)
ESM-7720 : (72 x 72mm, Depth:95.5 mm)
ESM-9920 : (96 x 96mm, Depth:96 mm)
Panel CutOut:
ESM-4420 : (46 x 46mm)
ESM-7720 : (69 x 69mm)
ESM-9920 : (92 x 92mm)

Electrical Wirings







Note-1: If process output is SSR driver output, pay attention to the (+) and (-) pins while doing the connection of the device.

Ordering Information

	A	BC	D	E	/	FG	HI	/	U	V	W	Z
ESM-4420 (48x48 DIN 1/16)			0	1	/	01	02	/	0	0	0	0
ESM-7720 (72x72 DIN Size)												
ESM-9920 (96x96 DIN 1/4)												

A	Supply Voltage
3	24V ⁓ (± %15) 50/60Hz
4	115V ⁓ (± %15) 50/60Hz
5	230V ⁓ (± %15) 50/60Hz
9	Customer

BC	Input Type	Scale
20	Configurable **(Table-1)**	**(Table-1)**

D	Serial Communication
0	None

E	Output-1(Alarm)
1	Relay Output (5A@250V⁓ Resistive Load)

FG	Output-2(Process or Alarm)
01	Relay Output (5A@250V⁓ Resistive Load)

HI	Output-3(Process)
02	SSR Driver Output Max. 20mA @12V ⎓

Table-1

BC	Input Type(TC)	Scale(°C)	Scale(°F)
23	J ,Fe CuNi IEC584.1(ITS90)	-200°C,900°C	-328°F,1652°F
25	K ,NiCr Ni IEC584.1(ITS90)	-200°C,1300°C	-328°F,2372°F
27	R ,Pt13%Rh Pt IEC584.1(ITS90)	0°C,1700°C	32°F,3092°F
28	S ,Pt10%Rh Pt IEC584.1(ITS90)	0°C,1700°C	32°F,3092°F
29	T ,Cu CuNi IEC584.1(ITS90)	-200°C,400°C	-328°F,752°F

BC	Input Type(RTD)	Scale(°C)	Scale(°F)
39	PT 100 , IEC751(ITS90)	-200°C,650°C	-328°F,1202°F
40	PT 100 , IEC751(ITS90)	-199.9°C,650.0°C	-199.9°F,999.9°F

Installation

Before beginning installation of this product, please read the instruction manual and warnings below carefully.

In package ,
- One piece unit
- Two pieces mounting clamp
- One piece instruction manual

A visual inspection of this product for possible damage occured during shipment is recommended before installation. It is your responsibility to ensure that qualified mechanical and electrical technicians install this product.
If there is danger of serious accident resulting from a failure or defect in this unit, power off the system and separate the electrical connection of the device from the system.

The unit is normally supplied without a power switch or a fuse. Use power switch and fuse as required.

Be sure to use the rated power supply voltage to protect the unit against damage and to prevent failure.

Keep the power off until all of the wiring is completed so that electric shock and trouble with the unit can be prevented.

Never attempt to disassemble, modify or repair this unit. Tampering with the unit may results in malfunction, electric shock or fire.

Do not use the unit in combustible or explosive gaseous atmospheres.

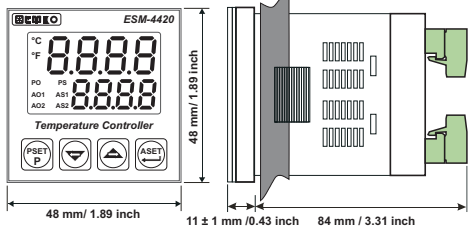
During the equipment is putted in hole on the metal panel while mechanical installation some metal burrs can cause injury on hands, you must be careful.

Montage of the product on a system must be done with it's mounting clamp. Do not do the montage of the device with inappropriate mounting clamp. Be sure that device will not fall while doing the montage.

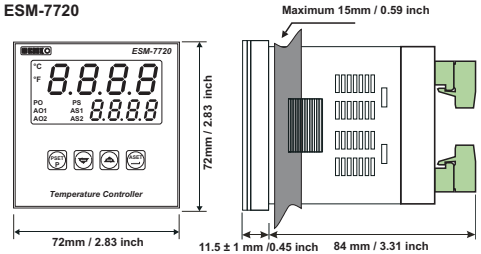
It is your responsibility if this equipment is used in a manner not specified in this instruction manual.

DIMENSIONS

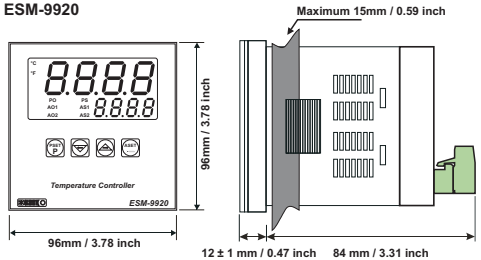
ESM-4420



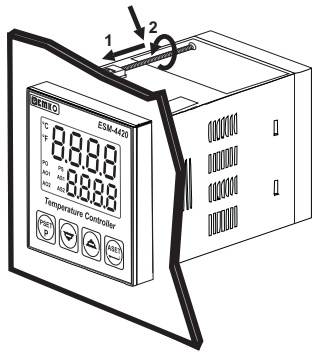
ESM-7720



ESM-9920

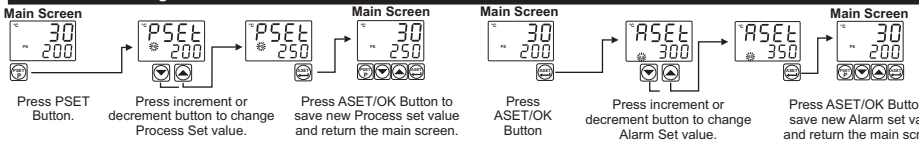


PANEL MOUNTING



1-Insert the unit in the panel cut-out from the front side.
2- Insert the mounting clamps to the holes that located top and bottom sides of device and screw up the fixing screws until the unit completely immobile within the panel

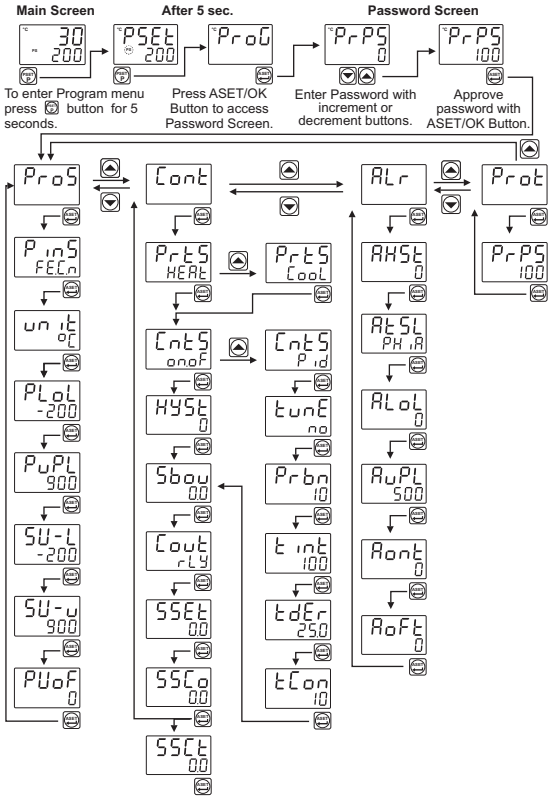
Access and Change Set Values



Press PSET Button. | Press increment or decrement button to change Process Set value. | Press ASET/OK Button to save new Process set value and return the main screen. | Press ASET/OK Button | Press increment or decrement button to change Alarm Set value. | Press ASET/OK Button to save new Alarm set value and return the main screen.

Note: User can exit from Set Value section without saving the values by pressing button.
If no operation for 120 seconds, device automatically exits from Set Value section .

Easy access diagram for Program Parameters



Note:If user does not do anything for 120 seconds while device is on programming section, device turns to operation screen.

Tune Operation

Starting the Tune operation
1-Enter to the programming section
2- Select YES , tunE parameter in Cont menu. Press ASET/OK button for saving the parameter and turn to the main operation screen.
3- Observe that "tunE" blinks in set display.
Note- For starting the Tune operation,
Heating Tune Operation: Process value must be lower than process set value at least 5% of full scale
Cooling Tune Operation : Process value must be greater than process set value at least 5%of the full scale . If this condition is not okay, tErr blinks on the screen for 10 seconds.

Canceling **Self Tune** operation :
1- If sensor breaks ;
2- If **Self Tune** operation can not be completed in 8 hours ;
3- While heating **Self Tune** is running, if process value becomes greater than Process Set value
4- While cooling **Self Tune** is running, if process value becomes less than Process Set value ;
5- While **Self Tune** operation is running, if user changes the process set value;
Then **Self Tune** operation is canceled, device continues to run with former PID parameters without changing PID parameters.

ProS : Process Menu Parameters

PinS : Process input type selection ; (Default:FECn)
FECn : J type (Fe,Cu,Ni) Termocuple , -200°C,900°C ; -328°F,1652°F
nCrn : K type (Ni,Cr,Ni) Termocuple , -200°C,1300°C ; -328°F,2372°F
P13r : R type (Pt13%RhPt) Termocuple , 0°C,1700°C ; 32°F,3092°F
P10r : S type (Pt10%RhPt) Termocuple , 0°C,1700°C ; 32°F,3092°F
CuCn : T type (Cu,Cu,Ni) Termocuple , -200°C,400°C ; -328°F,752°F
rtd0 : Pt - 100 , -200°C,650°C ; -328°F,1202°F
rtd1 : Pt - 100 , -199.9°C,650.0°C ; -199.9°F,999.9°F

Unit : Unit Selection.°C or °F can be chosen. (Default:°C)

PLoL : Operation Scale minimum (Low Limit) value. It changes according to the process input type and scale. (Default: -200)

PuPL : Operation Scale maximum (High Limit) value. It changes according to the process input type and scale. (Default: 900)

SU-L : Process Set value Low Limit. Minimum set value is defined with this parameter. It changes according to the process input type and scale. (Default: -200)

SU-u : Process Set value High Limit. Maximum set value is defined with this parameter. It changes according to the process input type and scale. (Default: 900)

PUoF : Display offset for process value. It can be adjusted from -10% of scale to 10%of scale. It is added to the process display value. (Default: 0)

Cont : Control Menu Parameters

PrtS : Process Type Selection. It can be HEAt or CooL.(Default:HEAt)

CntS : Process Control Type Selection. It can be onoF or Pid. (Default: onoF)

tunE : If tune parameter is set to YES , device start to calculate PID parameters automatically. This parameter is shown if CntS= Pid . (Default:no)

Prbn : Proportional band . It can be adjusted from %1 to %100. If CntS= Pid , then this parameter can be observed. (Default: 10.0)

tint : Integral Time. It can be adjusted from 0 to 3600 second. If CntS = Pid , then this parameter can be observed. (Default: 100)

tdEr : Derivative Time. It can be adjusted from 0.0 to 999.9 second. If CntS= Pid , then this parameter can be observed. (Default: 25.0)

tCon : Output Control Period. It can be adjusted from 1 to 150 second If CntS = Pid , then this parameter can be observed. (Default: 10)

HYSt : Hysteresis value. It can be adjusted from %0 ile %50 of the Scale (PuPL-PLoL) If CntS = onoF, then this parameter can be observed (Default: 0)

Sbou : Sensor Break Output Value. It can be adjusted from %0 to %100. (Default: 0.0)

Cout : This parameter determines, which output will be Process control output. If rLY is chosen, process output is relay output, if SSr is chosen, process output is SSR output. (Default: rLY)

SSEt : Soft Start Set value. Device operates in Soft Start mode, until the temperature reaches Soft Start set value. (Default: 0)

SSCo : Soft Start Control Output. This parameter determines soft start mode control output percentage. (Default: 0)

SSCt : Soft Start Control time. This parameter determines soft start mode control time. (Default:0)

ALr : Alarm Menu Parameters

AHSt : Alarm Hysteresis value. It can be adjusted from %0 ile %50 of the Scale(PuPL - PLoL). (Default: 0)

AtSL : Alarm Type selection. (Default:PH iA)

ALoL : Alarm Set Low Limit parameter. It can be adjusted from Process Set Value Low Limit to Alarm Set High Limit.. (Default: 0)

AuPL : Alarm Set High Limit parameter. It can be adjusted from Alarm Set Low Limit to Process Set High Limit. (Default: 500)

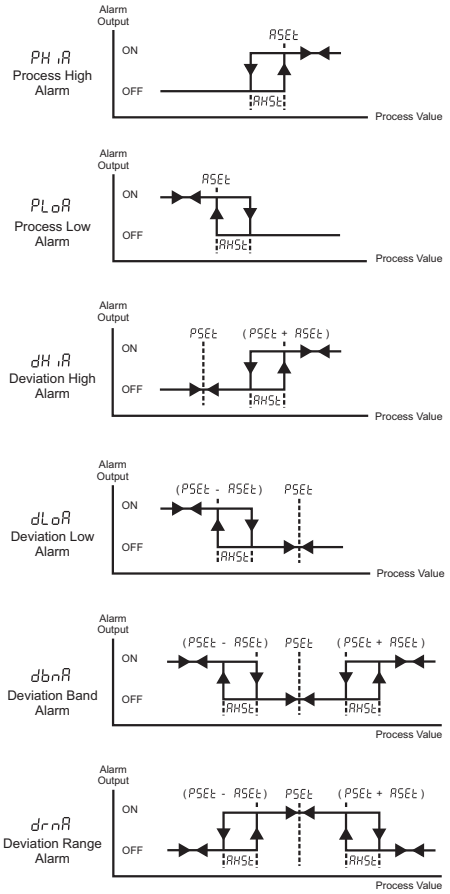
Aont : Alarm on Delay Time. It can be adjusted from 0 to 9999 seconds. (Default: 0)

AoFt : Alarm off Delay Time. It can be adjusted from 0 to 9998 seconds. If it is higher than 9998, LtCH is seen on the screen and Alarm Latching Output is selected. (Default: 0)

Prot : Protection Menu Parameter

PrPS : Password for accessing to the programming section. It can be adjusted from 0 to 9999.
If PrPS is 0, password screen is not observed. If PrPS is different from 0 and user enters to the menu pages without entering the password, all the menus can be observed except protection menu Prot . But device does not allow to do any changes in parameters. (Default value is 0)

Alarm Types



Error Messages

1- Sensor failure in analog inputs. Sensor connection is wrong or there is no sensor connection.

2- If value that is read from the analog input is lower than process set low limit parameter PLoL , value on the top display starts to blink like on the picture.

3- If value that is read from the analog input is higher than process set high limit parameter value PuPL , value on the top display starts to blink like on the picture.

4- If programming section entering password is different from "0" and user accesses to the parameter by ASET/OK button without entering the password and wants to change a parameter, the warning message is shown on the bottom display as shown on the left. Device does not allow to do any changes without entering the password correctly.

5- In programming section, when Tune operation is selected YES , if warning which is shown on the left blinks in operation screen for 10 seconds, it means that start conditions is not okay for Tune operation.

Warranty

EMKO Elektronik warrants that the equipment delivered is free from defects in material and workmanship. This warranty is provided for a period of two years. The warranty period starts from the delivery date. This warranty is in force if duty and responsibilities which are determined in warranty document and instruction manual performs by the customer completely.

Maintenance

Repairs should only be performed by trained and specialized personnel. Cut power to the device before accessing internal parts.
Do not clean the case with hydrocarbon-based solvents (Petrol, Trichlorethylene etc.). Use of these solvents can reduce the mechanical reliability of the device. Use a cloth dampened in ethyl alcohol or water to clean the external plastic case.

Other Informations

Producer Firm Information:

Emko Elektronik Sanayi ve Ticaret A.Ş.
Demirtaş Organize Sanayi Bölgesi Karanfil Sk. No:6 16369 BURSA

Tel : (224) 261 1900
Fax : (224) 261 1912

Repair and maintenance service Firm information:

Emko Elektronik Sanayi ve Ticaret A.Ş.
Demirtaş Organize Sanayi Bölgesi Karanfil Sk. No:6 16369 BURSA

Tel : (224) 261 1900
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